

THE ROLE OF ARTIFICIAL INTELLIGENCE IN REVOLUTIONIZING SUPPLY CHAIN LOGISTICS

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ABSTRACT

AI is rapidly revolutionizing supply chain logistics, allowing for predictive analytics, autonomous decision-making, and enhanced operational efficiency. This study investigates the application of AI to several important logistical areas, such as risk management, warehouse automation, demand forecasting, and route optimization. This paper illustrates the possibilities and difficulties of artificial intelligence (AI) in contemporary supply chains using real-world examples and industrial practices. Strategic suggestions for the effective integration of AI in logistics operations are included in the paper's conclusion.

Keywords: Predictive, Forecasting, AI, Decision-making

1. Introduction

In recent years, the global logistics landscape has seen tremendous disruption and innovation as a result of digital revolution, e-commerce development, and turbulent geopolitical contexts. As a result, businesses are increasingly turning to Artificial Intelligence (AI) to improve visibility, agility, and efficiency in their supply chains. AI technologies, which include machine learning (ML), natural language processing (NLP), and computer vision, are currently altering logistics operations. This article looks at how AI is being used in crucial logistics activities and analyzes the prospects, real-world applications, and challenges to successful deployment.

Applications of AI in Logistics

2.1 Demand Forecasting and Inventory Management

AI-powered demand forecasting systems employ sophisticated algorithms to examine past sales data, market trends, weather conditions, and even social media activity. AI models, unlike traditional approaches, can adapt to real-time changes and recognize nonlinear patterns, resulting in improved forecast accuracy and inventory levels.

Case Example:

Walmart and Amazon use AI to constantly change their inventory based on real-time demand signals, resulting in lower carrying costs and fewer stockouts.

2.2 Route Optimization and Autonomous Delivery

Logistics organizations can use AI to optimize delivery routes based on real-time traffic and weather data. Machine learning algorithms analyze millions of data points to determine the best fuel-efficient and time-effective routes.

Case Example:

UPS's On-Road Integrated Optimization and Navigation (ORION) technology is said to save over 100 million miles per year by optimizing routes using artificial intelligence.

2.3 Warehouse Robotics and Automation

AI plays an important role in powering smart warehouses, where autonomous mobile robots (AMRs) select, sort, and package. These methods increase order accuracy and processing speed while minimizing human mistake.

Case Example:

Ocado's AI-powered automated warehouses in the UK show how robotics and computer vision can drastically boost order throughput.

2.4 Predictive Maintenance

AI-based predictive maintenance systems foresee equipment failures using sensor data and machine learning algorithms. This preventive maintenance lowers downtime and increases the operational life of logistics assets.

Case Example:

FedEx uses predictive maintenance on its aircraft fleet to reduce delays caused by unforeseen mechanical breakdowns.

2.5 Risk Management and Disruption Response

AI can analyze risk throughout the supply chain by analysing various data sources such as news headlines, geopolitical data, and supplier indicators. This allows logistics managers to proactively reduce disruptions.

Case Example:

Resilinc and other AI solutions employ big data to provide Fortune 500 organizations with supply chain risk mapping and alert systems.

2.6 Customer Experience Enhancement

NLP-powered chat bots and virtual assistants answer routine consumer questions, offer shipment status, and assist with problem resolution. This not only increases reaction times, but also reduces operational costs.

3. Benefits of AI in Supply Chain Logistics

- **Operational Efficiency:** Automation and optimization eliminate manual processes and waste.
- **Improved Accuracy:** Improved data analysis reduces errors in forecasting, picking, and routing.
- **Cost Reduction:** AI helps identify inefficiencies and streamline procedures.
- **Resilience and Agility:** AI systems may respond swiftly to interruptions, ensuring continuity.
- **Customer Satisfaction:** Improved service quality and real-time updates increase trust.

4. Challenges and Limitations

Despite its potential, AI implementation in logistics faces several challenges:

- **Data Quality and Availability:** Poor or incomplete data can degrade AI model performance.
- **Integration with Legacy Systems:** Many firms struggle to retrofit AI into outdated infrastructure.
- **High Initial Investment:** AI solutions require significant capital and technological resources.
- **Workforce Displacement:** Automation may reduce demand for certain roles, necessitating workforce reskilling.
- **Ethical and Regulatory Concerns:** Data privacy, algorithmic bias, and decision transparency remain pressing issues.

5. Strategic Recommendations

To successfully implement AI in supply chain logistics, organizations should:

- **Start Small:** Pilot AI solutions in limited areas before full-scale deployment.
- **Invest in Data Infrastructure:** Ensure data quality and availability across systems.
- **Upskill Employees:** Provide training in AI literacy and digital tools.
- **Collaborate with Tech Partners:** Partnering with AI providers can speed up implementation.
- **Monitor and Evaluate:** Continuously assess AI performance and adjust models accordingly.

6. Conclusion

AI is transforming supply chain logistics by improving efficiency, flexibility, and foresight. While hurdles still exist, early adopters have proved the real benefits of incorporating AI technologies. As AI advances, it will become a critical enabler of intelligent, resilient, and customer-centric logistics networks.

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